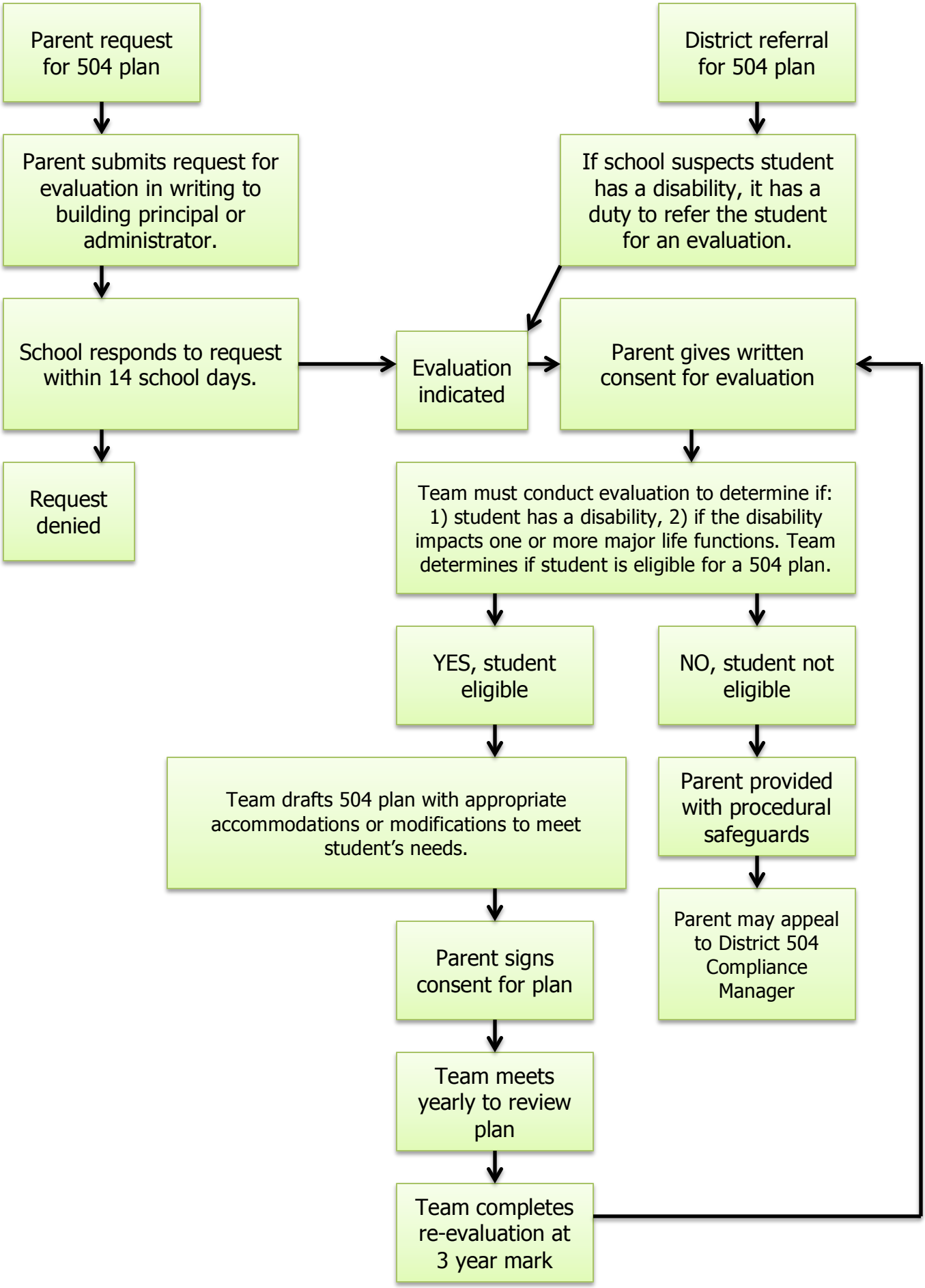AHSD 25 504 Process